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RB072610-H-B
Job Sheet 201034



Part No: RB072610-H-B

Job Qty: 2 pcs

Part Name: Bell 206L,407 Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/19

Job Tracking No:

Due Date: 10/11/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S219280



Part: RB072610-H-B

Job No: 201034

Serial No/Batch: S219280

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 10/03/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/11/19		0.00	0.40	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/11/19		0.00	0.00	QC 5 - 10		OCT 03 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43	DAS	
							QC 5 - 49	31	
							QC 5 - 51	1-89	
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs ✓	10/11/19		0.00	0.00	Packaging 3 - 1 - B4B		GA062F
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs ✓	10/11/19		0.00	0.00	QC 21 - FG - 21 ✓	GA062F	OCT 03 2019
							QC 21 - FG - 70	21	
							QC 21 - SA - 53	9-89	

Part Op 100 - Assemble as per DWG.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

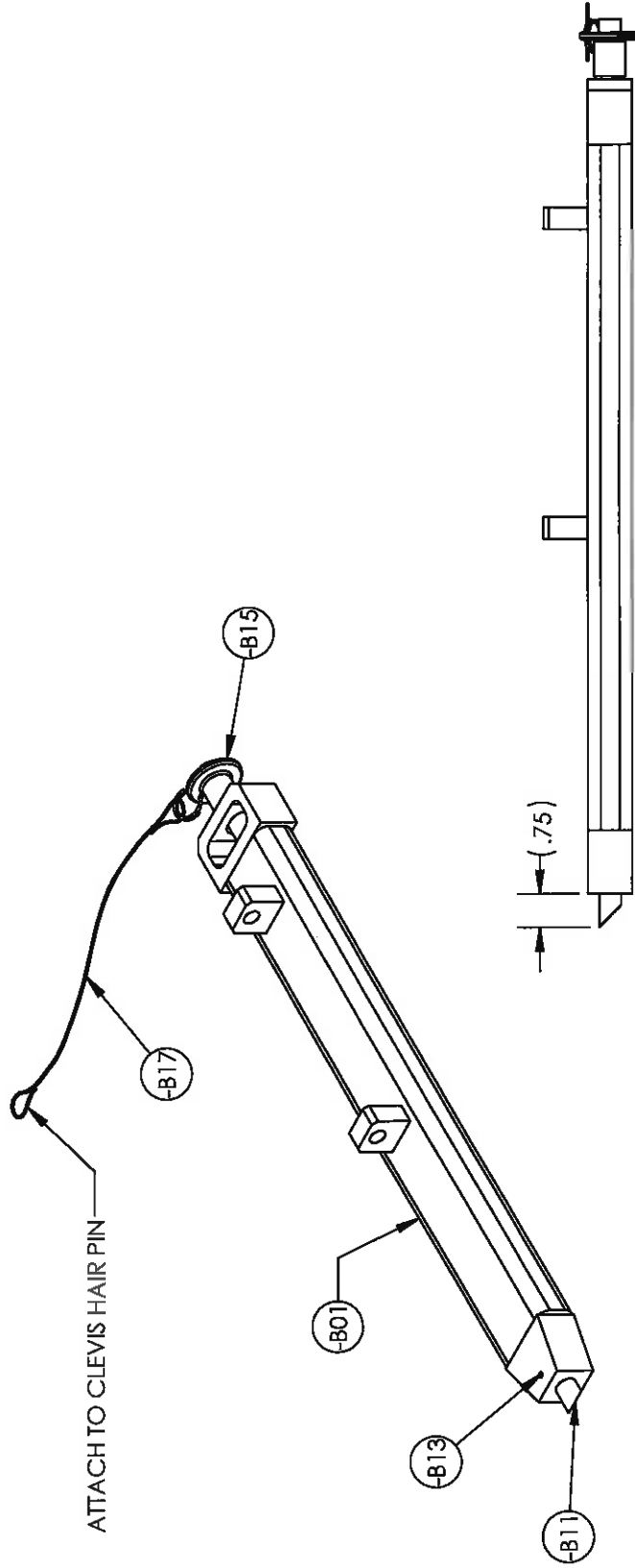
Part / Item	Component Name	Quantity	Operation	Container
90312A280	Lanyard, Loop to Loop, Ø3/64 X 12	2 Ea (1 ea)	100-Small Fab - 1	5217482
90985A411	Ball Lock Pin, Ø1/2 X 1-1/2	2 Ea (1 ea)	100-Small Fab - 1	5217484
98296A883	Spring Pin 1/8" X 1"	2 Ea (1 ea)	100-Small Fab - 1	5048596
RB072610-H-B-B01	Weldment	2 pcs (1 ea)	100-Small Fab - 1	5216347
RB072610-H-B-B11	Latch Pin	2 pcs (1 ea)	100-Small Fab - 1	5189444

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90312A280	2	2	0
	90985A411	2	2	0
	98296A883	2	244	0
	RB072610-H-B-B01	2	2	0
	RB072610-H-B-B11	2	2	0
Part Specifications				
Specifications could not be found.				

Plex 10/3/19 6:59 AM dart.leclair.mathieu

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A		SEPERATED OUT FROM KIT	3/10/2011	JAG
1	15-0110	-B01 CHD FINISH WAS FORREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13338. -B03 ADDED 16X CORNER RELIEFS OK. -B11 CHD MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142. ADDED HEAT TREAT RC 36-40, ADDED YELLOW ZINC PLATE FINISH. -B13 CHD DESCRIPTION WAS ROLL PIN IS SPRING PIN.	5/18/2015	RJC
				JAG



PART AEROSPACE				
TITLE SKID TUBE ATTACHMENT				
DWG NO. RB072610-H-B				
REV 1				
DRAWN BY: PERRITT				
APPROVED: D. West				
UNLESS OTHERWISE SPECIFIED				
DIMENSIONS ARE IN INCHES				
FRACTIONS ± 1/8				
ANGLES ± .5°				
1. BREAK ALL SHARP EDGES .015 x 45°				
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE 1:4				
DATE 3/9/2011				
SHEET 1 OF 7				

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	BIO INFORMATION OR SPECIFICATIONS	PG.
X		-B01	2	WELDMENT			2
1		-B03		TUBE	1018		3
2		-B05		TAB	1018		4
1		-B07		FRONT	1018		5
1		-B09		BACK	1018		6
		-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMASTER-CARR #91257A730) MODIFIED	7
	B/O	-B13	1	SPRING PIN	STEEL, PLAIN	Ø1/8 X 1 (MCMASTER-CARR #90296A883)	1
	B/O	-B15	1	BALL LOCK PIN	S.S.	Ø1/2 X 1-1/2 (MCMASTER-CARR #90865A411)	1
	B/O	-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	Ø3/64 x 12 (MCMASTER-CARR #90312A28 COATED)	1
ASSY		-B01					